

Amine Catalysts for Polyurethane Foam

TOYOCAT-SPF5

1. Characteristics

- * TOYOCAT-SPF5 is a delayed action catalyst system, which exhibits favorable chemical activity, flow and moldability.
- * In HR foam formulations, TOYOCAT-SPF5 provides longer cream time as well as improved flowability, moldability and cure.
- * TOYOCAT-SPF5 can be used for both flexible and rigid foam system.

2. Typical Properties

Appearance	Amber liquid
Specific Gravity D ₂₀ ²⁰	1.07
Water Content (%)	< 1.5
Solubility in Water	
Freezing Point ()	< -20
Flash Point () [T.C.C.]	77
Viscosity (mPa s) (at 25)	60
Calculated OH number (mgKOH/g)	898

3. Toxicity

Oral (rat) LD₅₀ 2169 mg/kg

4. Handling and Storing

This product has a low vapor pressure and toxicity, however handling in ventilated area is recommended.

When this product comes into direct contact with the eyes or skin, inflammation will occur. Wearing protective gear or applying protective cream is most effective when handling. In the event that contact is made with the eyes or skin, wash immediately with large amount of water. If the eyes are affected, seek medical attention after washing. This product may turn slightly darker when stored over long periods of time. However, catalytic activity will not be affected.

5 Shipping information

Net weight

Packaging	kg	1b
Drum (200L)	200	440
(20L)	20	44

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